

Installation Guide

安装说明

ENAMELED CAST IRON BATH

搪瓷铸铁浴缸

Before You Begin

A. Introduction

- ❑ Please read these instructions carefully to familiarize yourself with the required tools, materials, and installation sequences. Follow the sections that pertain to your particular installation. This will help you avoid costly mistakes. In addition to proper installation, read all operating and safety instructions.
- ❑ All information is based on the latest product information available at the time of publication. our company reserves the right to make changes in product characteristics, packaging, or availability at any time without notice.
- ❑ These instructions contain important care, cleaning, and warranty information-**please leave these instructions for the consumer.**

B. Installer Hazard Notification



CAUTION!! Risk of personal injury.

Cast iron baths are extremely heavy. Wear appropriate safety equipment when installing these products.

Product Requirements

A. Summary Of Key Requirements

- ❑ Observe all local plumbing codes.
- ❑ Install the bath tub to a level subfloor.
- ❑ Provide properly-dimensioned space.
- ❑ Make sure the flooring offers adequate support for your bath.
- ❑ Ensure that the drain location corresponds to the bath outlet.

B. Product Inspection

Uncrate and inspect bath for damage. Leave all materials in the crate during construction to prevent damage.

Installation Requirements

A. Tools Required

- ❑ Adjustable pipe wrench
- ❑ Rule
- ❑ Level
- ❑ Safety shoes
- ❑ Safety glasses
- ❑ Square
- ❑ Pliers

B. Materials Required

- ❑ Plumbers putty
- ❑ Wall coverings, as necessary
- ❑ Silicone sealant
- ❑ Protective covering for bathtub or card board
- ❑ Metal shims

C. Clearance Requirements

Check the rough-in and room dimensions to provide adequate available space for the bath unit.

Site Requirements

A. Old Bath Removal (if necessary)

B. Subfloor Preparation

Check the flooring under the bath, and make repairs as needed. Make sure the subfloor is level.

C. Plumbing Preparation

Position the plumbing according to rough-in dimensions. Cap the supplies and check for leaks.

Before Installing Unit

A. The following installation practices must be followed to avoid any potential damage to the enamel finish.



WARNING!! Failure to follow the manufacturer's recommended installation method may result in damage to the enamel surface.

- Do not use sharp objects or metal tools when handling the bath, especially around the rim area.
- Use a clear protective plastic film over tub rim as well as the bottom of tub to safeguard from dirt and silicone during the installation process.
- For correct installation, bath rim should not come in direct contact with the walls and/or horizontal surfaces to avoid transmission of noise and vibration as well as potential cracks in the enamel finish.
- The necessary gap between bath rim and the wall is 2 mm horizontally and 4 mm vertically. Refer to figures 1, 2, and 3 above.
- Before placing setting-in the bath, apply a sanitary quality silicone filler on all surfaces to come in contact with the bath rim.
- Set the bath in its correct position.

B. Partially Install Bath Drain

Install the drain on the bath according to the drain manufacturer's instructions.

UNIT: mm

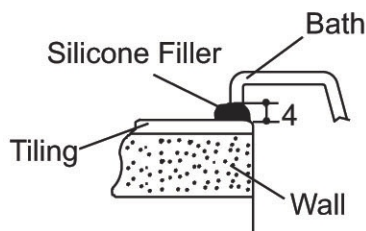


Fig.1

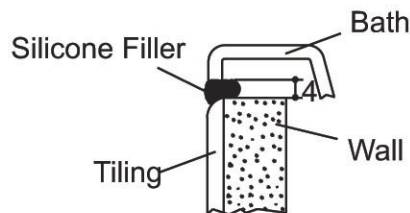


Fig.2

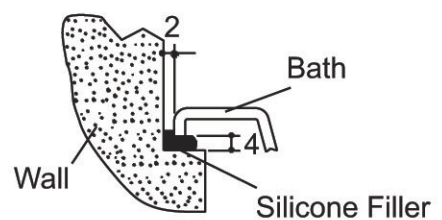


Fig.3

Install the Bath

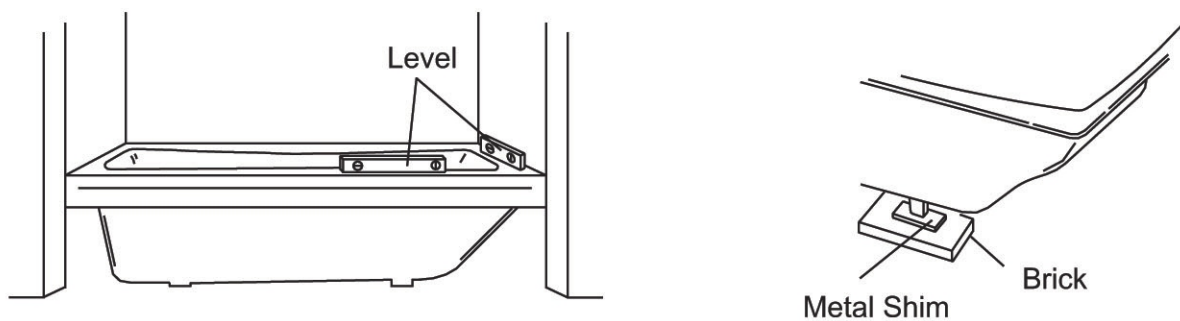
A1. Installation of Bath with Adjustable Height

Slide the new bath into position.

Level the bath by positioning metal shims and bricks under the bath feet and ensure there is enough space for the drain. Attention: the metal shims are necessary to avoid cracking of bricks. Check for level along the top of the side of the bath and across the drain end. The bath may have to be moved in and out of the recess area until it is shimmed properly, if the support feet are not accessible from the back or side.

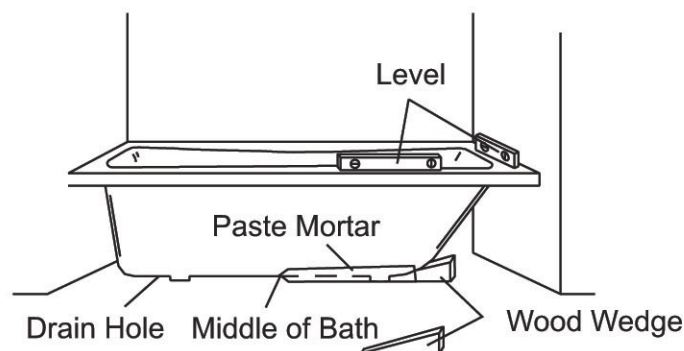
Adjustable feet can also be used.

NOTE: Just for some of the baths.



A2. Through the Floor Drain Bath Installation

Slide the new bath into position to verify the drain location and the stud fit. Cut a minimum 152 × 305 mm hole in the floor for the drain connection.



Use 25~30 Kg dry cement and sand mix. Add water to make a paste mortar. Remove the tub. Cover the installation area with the mortar starting from the middle of the tub as shown. The height of the mortar should reach the bottom of the tub.

NOTE: Do not clog the drain hole.

Place the tub onto the mortar.

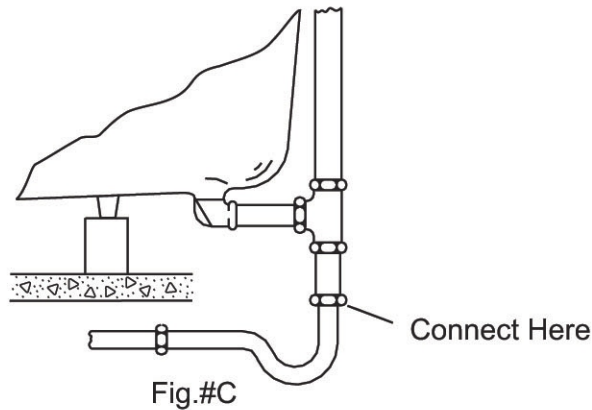
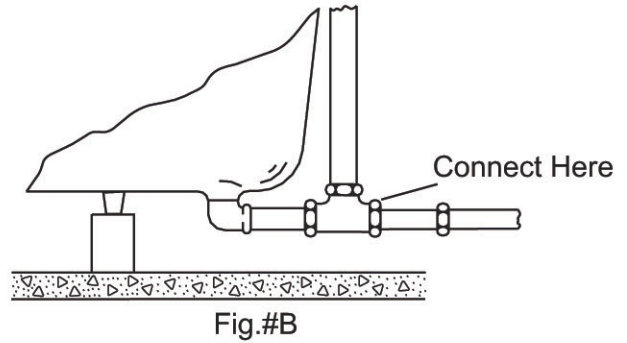
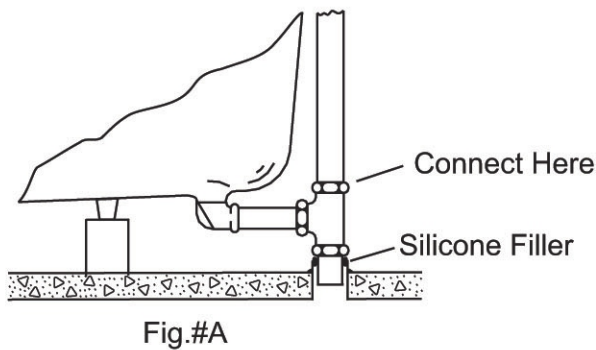
Make sure that the bottom of the tub is pressed into mortar in order to secure the tub. Insert two wood wedges under the tub to support the weight of the tub until the mortar hardens. (Wedges will remain in the mortar.) Frequently check the level of the tub.

B. Install Plumbing



CAUTION: Risk of damage to bath bottom and subfloor. Ensure a watertight seal on the bath drain connections.

- 1). When the bath is securely positioned, connect the drain to the trap. See fig. A. B.C.
- 2). Install the faucet and fittings. Open the hot and cold water valves, and check the supply connections for leaks.
- 3). Run water into the bath, and check the drain connections for leaks.



C. Finish Bath Area Construction

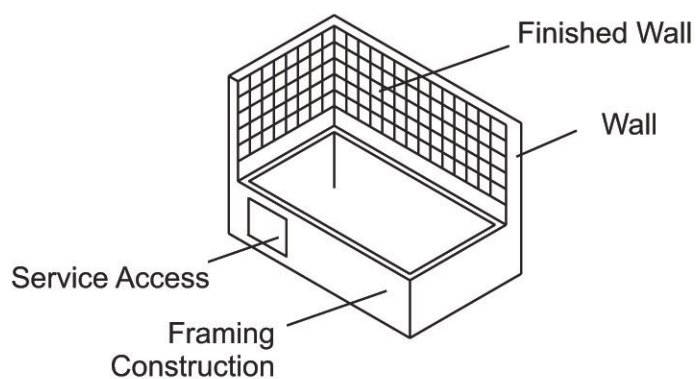
NOTE: The access panel should be at the same side of the bath drain.

Possible framing arrangements are illustrated below. Use the framing construction appropriate for your particular bath model. Some modifications may be needed for other types of construction, if preferred.

Recommended For Drop-in Models

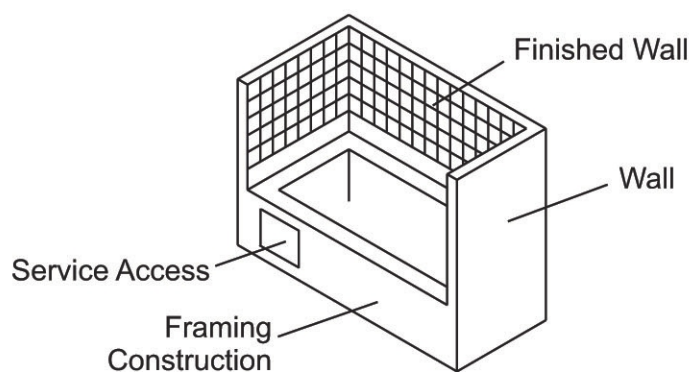
1). Corner Installation

The suggested framing construction is illustrated.



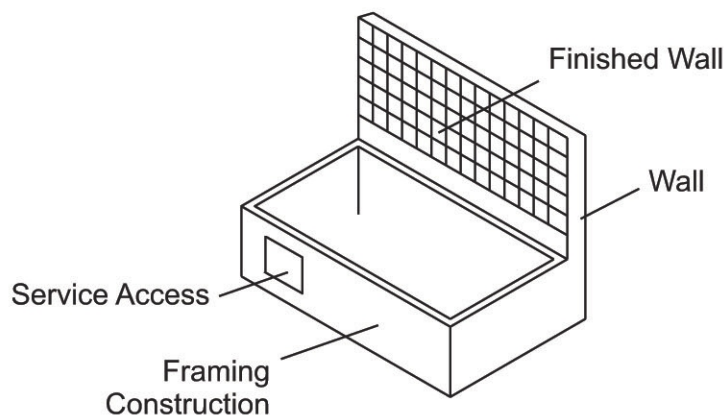
2). Recess Installation

The suggested framing construction is illustrated.



3). Peninsular Installation

The suggested framing construction is illustrated.



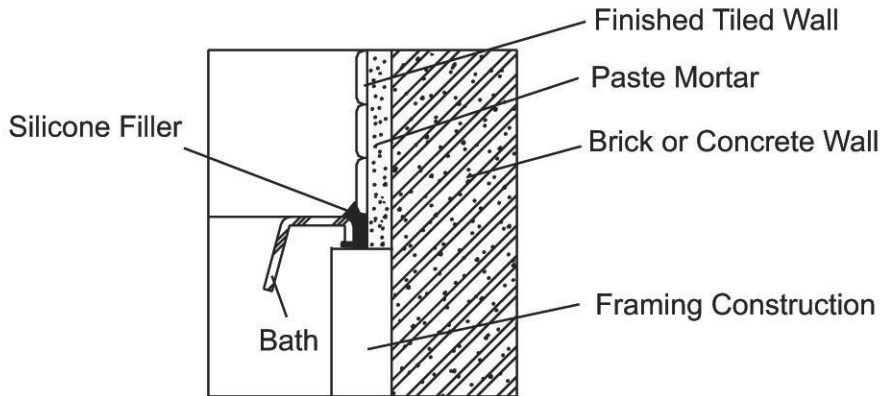
D. Install the Grip Rail (If with grip rail holes)

Install the grip rail on the bath according to the grip rail manufacturer's instructions.

Complete Finished Wall

⚠ CAUTION: Risk of product damage. Do not support the weight of the bath by the rim.

Install the ceramic or marble tiles. Seal the joints between the bath rim and the finished tiled wall using silicone sealant. RTV (Room Temperature Vulcanizing) sealant is recommended.



Clean-up After Installation

When cleaning up after installation, do not use abrasive cleansers as they may scratch and dull the surface. Use warm water and liquid, non-abrasive detergent to clean the surface.

Stubborn stains, paint, or tar can be removed with turpentine or paint thinner. Do not allow cleaners containing petroleum distillates to remain in contact with the bath surface for long periods of time. Plaster can be removed by scraping with wood edge. Do not use metal scrapers, wire brushes, or other metal tools. One of the powder type detergents may be used on a damp cloth to provide mild abrasive action to the residual plaster.

Important Consumer Information

DANGER!! Improper maintenance or cleansers may permanently remove the slip resistant surface on bathtubs.

NOTICE: All housekeeping and maintenance employees must be trained in the proper cleaning of bathtubs. Post a copy of this notice in a readily-visible location.

DO NOT use steel wool, wire brushes, metal scrapers or abrasive sponge pads to clean a bath tub.

DO NOT use buffing machines on the slip resistant surface.

DO NOT use high alkaline or strong acid cleansers.

DO NOT use abrasive cleansers.

- ❑ Use only non-abrasive cleansers and a soft nylon brush to clean the slip resistant surface.
- ❑ When using commercial cleansers, use cleansers with a pH of between three and eight.
- ❑ Follow cleanser manufacturer instructions very carefully.

安装之前

A. 引言

请仔细阅读此说明书以熟悉所需要的工具、材料及安装顺序。遵循适合您的特定安装要求的各项内容，避免昂贵的损失。除了要正确安装外，还应阅读操作及安全说明。

所有的资料是按最新出版的产品资料编写而成。公司保留任何时候无须通知即可改变产品特性、包装或产品可供类型的权利。

安装说明包括重要的安装、清洁及保养方面的内容，请把这些资料交给用户阅读。

B. 安装人员危险警告



警告！！ 避免人员受伤。

铸铁浴缸非常重，在安装时一定要穿戴合适的安全装备。

产品要求

A. 关键要求的总结

请遵守当地的管道施工规范。

在水平未装修的地面上安装浴缸。

提供适当的空间以安装浴缸。

确保安装地面为您的浴缸提供足够的支撑。

确保地面排水的位置正好对准浴缸的出水口。

B. 产品检查

小心地打开包装箱并检查浴缸是否损坏。施工期间将所有的材料都留在箱内，以防止损坏。

安装要求

A. 所需工具

可调管道扳手
刻度尺
水平仪
安全鞋
安全眼镜
直角尺
钳子

B. 所需材料

管道用油灰
墙面保护罩(如需要)
密封硅胶
浴缸保护套(如纸板)
金属垫块

C. 预留尺寸

检查产品尺寸及浴室尺寸，确保有充分的空间安装浴缸。

安装现场要求

A. 拆除旧浴缸(如有必要)

B. 地面准备

检查浴缸下的地面，若需要请进行修补。请确保地面水平。

C. 管道的准备

将管道按安装尺寸安置。堵塞供水管并检查是否漏水。

安装浴缸之前

A. 必须遵守下列具体安装要求，以避免引起对搪瓷表面任何潜在的损坏：

⚠ 警告！！ 如果不按照厂家要求的安装方法执行，将会造成搪瓷表面的损坏。

在搬运浴缸时，特别是在浴缸边缘附近，切勿使用尖锐的物体或工具。

在浴缸边缘及底部盖一层透明塑料布，以防止在安装过程中，污垢及硅胶粘贴在浴缸上。

正确的安装方法，应该使浴缸边缘不要与墙壁或水平表面直接接触，以防止传播噪音和振动，并避免引起搪瓷表面可能的破裂。

浴缸边缘与墙壁之间必须在水平方向至少留有2毫米的间隙，在垂直方向至少留有4毫米的间隙。请参考以上图1、图2、和图3。

放置浴缸前，在与浴缸边缘相接触的所有表面，涂抹一层高质量的卫生硅胶填料。

将浴缸安置在正确的位置上。

B. 局部安装浴缸的排水配件

按照厂家说明书，把排水配件部分安装在浴缸上。

单位：毫米

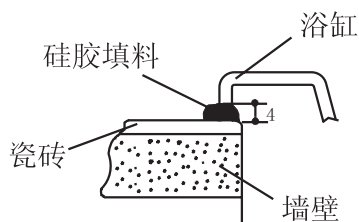


图1

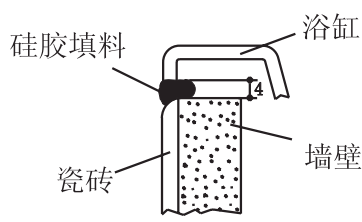


图2

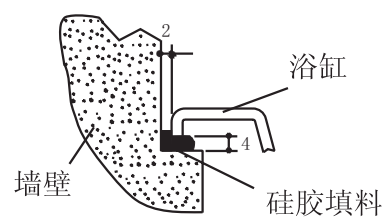


图3

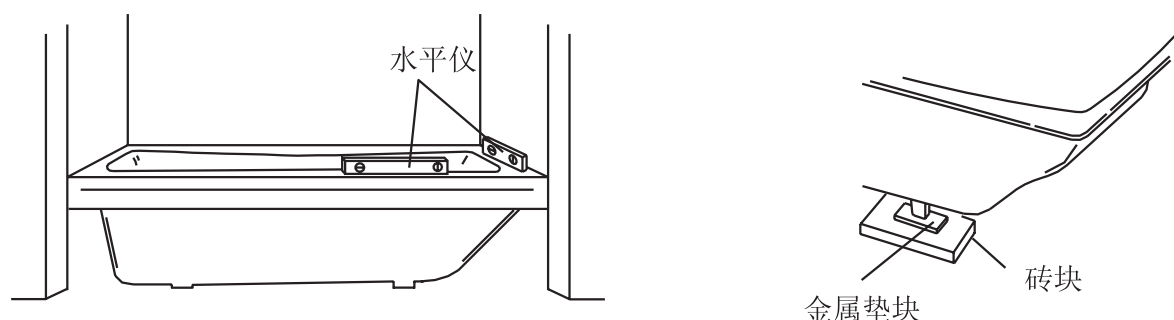
安装浴缸

A1. 浴缸高度可调节的安装方式

将新浴缸放置在安装位置。

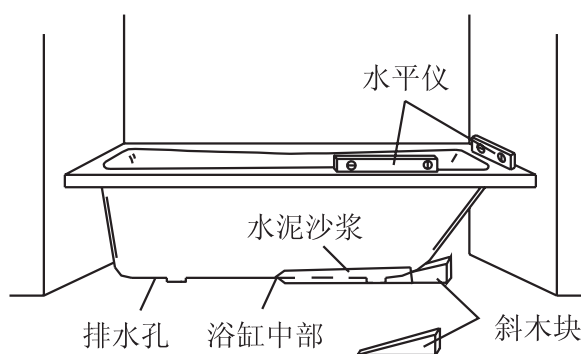
如果有必要，将金属垫块和砖块垫在浴缸支角下以获得合适的高度并保持浴缸水平。注意:必须使用金属垫块，以防止砖块破裂。用水平仪沿浴缸的长短边缘测试。确保浴缸水平放置，并且所有的重量都均匀地承载在浴缸底脚上。如果靠墙的浴缸底脚难以垫到，则需要将浴缸搬出或搬进几次，直到垫好为止。也可使用可调整脚。

注意：可调整脚仅对部分浴缸适用。



A2. 排水管通过地面的浴缸安装方式

将新浴缸放置在安装位置以了解排水孔和浴缸底脚的位置。在地面合适的位置为排水管开出一个152 × 305mm 的长方孔。



用25~30公斤的干水泥及砂，加水调成稠水泥沙浆。将浴缸移出，用水泥沙浆从浴缸中部覆盖至无排水口一端的安装区域，如图所示，水泥沙浆的高度应能与浴缸的底面接触。

注意：避免将排水口堵塞。

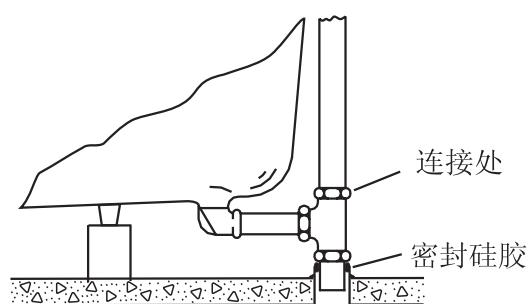
将浴缸放置在预先测好的位置。

将浴缸底部紧压在水泥沙浆上以固定浴缸。在浴缸底部插入两个斜木块来支撑浴缸。水泥沙浆干涸后，斜木块还应留存其内。装置时，请随时用水平仪校正浴缸的水平度，使浴缸保持水平。

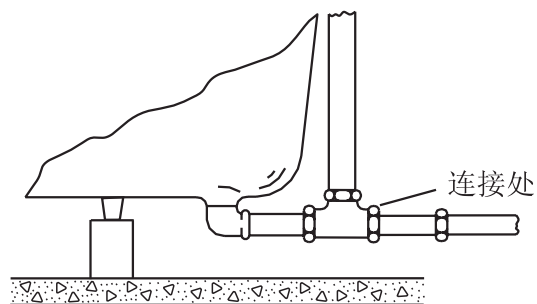
B. 安装卫生管道

 注意：避免损坏浴缸底部和地面。浴缸的所有排水接口都要确保做防渗处理。

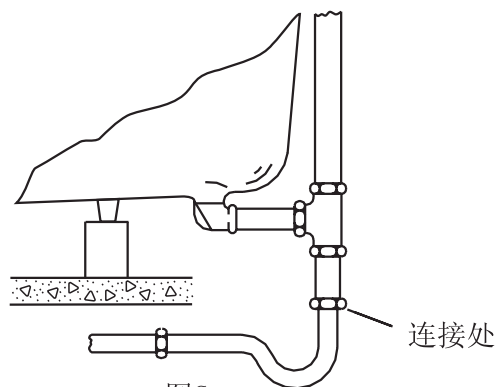
- 1). 当浴缸固定到位后，将排水管与存水弯相接，如图 A、B、C。
- 2). 安装水龙头及配件。打开冷水及热水阀门，检查所有给水管接头是否有渗漏。
- 3). 让水流入浴缸，检查排水配件接头是否有渗漏。



图A



图B



图C

C. 完成浴缸的支架结构

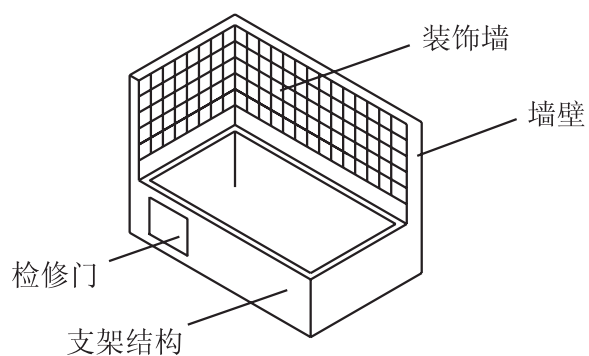
注意：为方便以后维修，必须安装一个检修门，检修门在浴缸排水配件一侧。

下图所示为几种常用的支架结构，请采用适合您的浴缸型号的结构。对不同的支架结构方式，也许有必要进行适度调整。

下列建议适合为无裙边浴缸使用

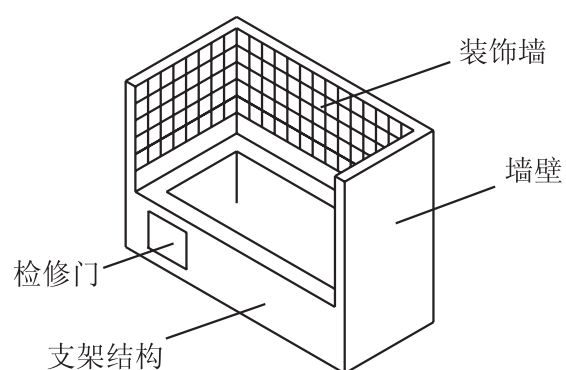
1).墙角安装

右图为建议的支架结构。



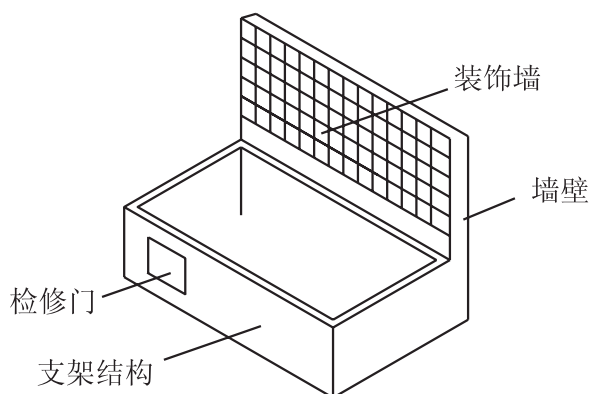
2).三面靠墙安装

建议的三面墙环围的支架结构如图所示。



3).单面靠墙安装

建议的单面墙支架结构如图所示。



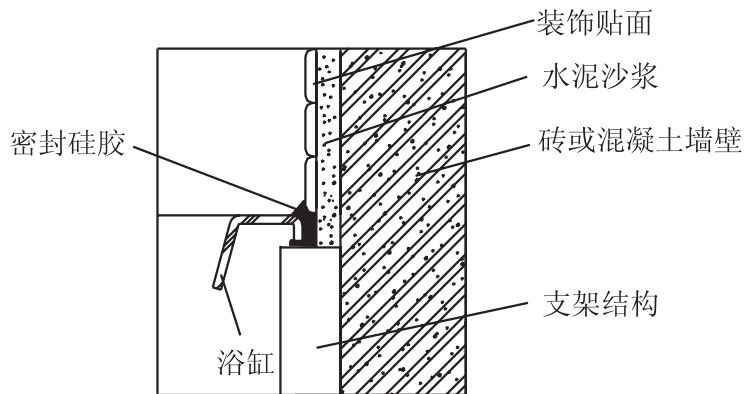
D. 安装浴缸扶手(如带扶手孔)

按照厂家说明书，把扶手安装在浴缸上。

完成墙壁和地面装饰

⚠ 注意！！ 当心损坏浴缸！ 不要靠浴缸边缘支撑浴缸的重量。

安装墙壁贴面(如瓷砖或大理石贴面)。用硅胶密封浴缸边缘和贴面的连接处。建议使用常温下硬化的密封胶。



完工清理

在安装完成后进行清理时，请勿使用磨损性的清洁用具，以免擦伤浴缸表面，使其失去光泽。使用温水和非磨损性的液体清洁剂，清洗浴缸表面。

难以清除的污迹、油漆、或柏油，可用松节油或油漆稀释剂擦净。请不要让含有汽油溶解物的清洁剂和浴缸长接触。滞留水泥可用薄木刀刮掉。请不要使用金属刮刀，钢丝刷，或其它金属工具，对残留的灰泥，可用湿布粘些洗衣粉，以提供轻微的研磨作用。

重要的用户资料

危险！！ 不适当的维护或清洁剂的使用可导致浴缸的防滑表面永久失去。

注意： 所有的清洁和维修人员都应当进行正确清洗浴缸的培训。请将此注意事项的复印件张贴在显著的位置。

请勿 使用钢丝绒，钢丝刷，金属刮刀或有磨损性的海绵垫清洗浴缸。
请勿 在防滑表面上使用抛光仪器。
请勿 使用强碱或强酸性的清洁剂。
请勿 使用磨损性的清洁剂。

请使用没有磨损性的清洁剂和软尼龙刷清洗浴缸的防滑表面。

请使用 Ph值3和8之间的清洁剂 若要使用商业用清洁剂时 。

请仔细按照清洁剂生产厂家的说明书进行清洗。

WARRANTY

Our company provides 1 year's warranty for the enameled glaze of the bathtub during normal residential use. Also, we provide lifetime warranty for the body of the bathtub during normal residential use. Our company will be responsible any problems caused by manufacturing defects provided with the invoice .Our company will, at its election ,repair ,replace or make appropriate adjustment where Our company inspection discloses any such defects occurring in normal usage within warranty .

Implied warranties including that of merchantability and fitness for a particular purpose are expressly limited in duration to the duration of this warra nty, Our company disclaims any liability for special, incidental or consequential damages. Damages to the product caused by misuse, abuse and installation that is not in accordance with the owner's manual are not covered by this warranty.

有限担保

本产品自购买之日起，在正常使用情况下浴缸搪瓷釉面将获得1年的质量担保。同时对正常使用下的浴缸缸体我公司将提供终身的质量担保。在质保期内，凭购货发票，我司将免费承担由制造质量引起的任何问题。经核查后，我司有权决定是修理，更改，还是做适当的调整。

这里的担保，包括产品都已明确地限制在该担保期内。本公司对以后出现的损坏不负有任何责任。担保也不包括外观损伤，使用不当及未按说明书安装的损失。

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